1. Identification

PRODUCT NAME: A-TECH T-DRY HYDROPHILIC POLYURETHANE FOAM
SYNONYM: Aromatic Isocyanate
CHEMICAL FAMILY: Polymeric Diphenylmethane Diisocyanate
MANUFACTURER / SUPPLIER: APPLIED TECHNOLOGIES
P.O. BOX 18476 FAIRFIELD, OH 45018

EMERGENCY TELEPHONE: 800-424-9300

2. Hazard(s) Identification

Skin Contact: Prolonged contact can cause reddening, swelling, rash, scaling or blistering. In those who have developed a skin sensitization, these symptoms can develop as a result of a very small amount of liquid material or vapors.

Eye Contact: Liquid, vapors, or mist are irritating to the eyes and can cause tearing, stinging, burning, redding or swelling. If left untreated, corneal damage can occur and injury is slow to heal. Damage is usually reversible.

Ingestion: Ingestion could result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. These irritations would be followed by vomiting and cramps.

Inhalation: Inhalation of vapors or mist may cause respiratory irritation. (nose, throat, lungs) Chronic inhalation can result in sensitization.

Precautionary Statements: Do not handle until all safety precautions have been read and understood. Do not breathe vapors. In case of inadequate ventilation wear respiratory protection. Wear protective gloves and eye protection. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Store locked up. Keep away from children. Dispose of contents and container in accordance with applicable local, regional and national regulations.

Signal Word: WARNING

Signal Word: DANGER

Hazard Statement: Chronic: As a result of previous repeated overexposure or a single large dose, certain individuals develop isocyanine sensitization (chemical asthma) or tissue injury in the upper respiratory tract. Animal tests indicate skin contact alone may also lead to allergic respiratory reaction. These effects may be permanent. Any person developing asthmatic reaction or other sensitization should be removed from further exposure.

Potential Health Effects: At room temperature, MDI vapors are minimal due to low vapor pressure. However, heating, foaming or otherwise dispersing (drumming, venting or pumping) operations may generate more vapor or aerosol concentrations of isocyanate. Excessive exposure may cause irritation of the eyes, upper respiratory tract and lungs. Severe overexposure may lead to pulmonary edema. Respiratory sensitization with asthma like symptoms may occur in susceptible individuals. MDI concentration below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Symptoms may include coughing, dryness of throat, headache, nausea, difficulty breathing and feeling of tightness in the chest. Effects may be delayed. Impaired lung function (decreased ventilators capacity) has been associated with overexposure to isocyanate.

Persons With Known Respiratory or Allergy Problems Must Not Be Exposed to This Product.

Carcinogenicity: MDI and polymeric MDI are not listed by the NTP, IARC or regulated by OSHA as carcinogens. Lung tumors have been observed in laboratory animals exposed to aerosol droplets of MDI/Polymeric MDI (6mg/m3) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects. Warning: Our products may contain trace amounts of some chemicals considered by the State of California to be carcinogens or reproductive toxicants.

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>INGREDIENT</th>
<th>% BY WEIGHT</th>
<th>EXPOSURE LIMITS</th>
<th>CAS #</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.4` Diphenylmethane diisocyanate (MDI)</td>
<td>Trade Secret</td>
<td>N.E.</td>
<td>101-68-8</td>
</tr>
</tbody>
</table>

A-TECH T-DRY HYDROPHILIC POLYURETHANE FOAM

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4. First Aid Measures

**Eyes:** Flush eyes with plenty of water for at least 15 minutes. Materials containing MDI may react with the moisture of the eye forming a thick material that may be difficult to wash from the eyes. Seek medical attention.

**Skin:** Wash off in flowing water or shower. Remove and wash contaminated clothing and discard contaminated shoes. Seek medical attention if redness, itching or a burning sensation develops or persists after the area is washed.

**Ingestion:** If swallowed, drink 1 or 2 glasses of water or milk. Do not induce vomiting unless directed to do so by medical personnel. If gastrointestinal symptoms develop, consult medical personnel. (Never give anything by mouth to an unconscious person.)

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility immediately.

**NOTE TO PHYSICIAN:**

**Eyes:** Strain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision.

**Skin:** This material is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. If burned, treat as thermal burn.

**Ingestion:** Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated of the irritating nature of this product.

5. Fire Fighting Measures

**Fire Degradation Products:** Harmful if inhaled. Toxic fumes are released in fire situations

**Extinguishing Media:** Dry chemical, carbon dioxide foam, water spray for large fires

**Protective equipment:** In case of fire, use normal fire fighting equipment including a NIOSH approved, self contained breathing apparatus (SCBA). Use water to cool containers.

**Flammable Limits:** LEL (%) N.D.  UEL: (%) N.D.

6. Accidental Release Measures

**Spill:** Evacuate spill area. With adequate ventilation and appropriate personal protective equipment, cover the area with an inert absorbent such as clay or vermiculite and transfer to metal waste containers. Saturate with water or decontamination solution below, but do not seal the container with the isocyanate mixture. Larger quantities of liquid may be transferred directly to drums for disposal.

**Clean up:** The area should then be flushed with a decontamination solution. The decontamination solution is a 5-10% mixture of sodium carbonate and .5% liquid detergent in water solution or a 3% concentrated ammonium hydroxide and .5% liquid detergent in water. Use 10 parts decontamination solution to 1 part spilled material. If the ammonium hydroxide solution is used, ammonia will be evolved as a vapor. Use caution to avoid exposure to high concentrations of ammonia. Allow to stand for 48 hours letting evolved carbon dioxide to escape.

**Note:** Isocyanate will react with water and generate carbon dioxide. This could result in the rupture of any closed container.

**Disposal:** Any disposal practice must be in compliance with all federal, state and local laws and regulations. Chemical additions, processing, storage, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate. Waste characterization and disposal compliance is the responsibility solely of the party generating the waste or deciding to discard or dispose of the material. Refer to

RCRA 40 CFR 261 and/or any other appropriate federal, state or local requirements for proper classification information.

**Container Disposal:** Drums/containers must be thoroughly drained to process or storage vessels before removal to an appropriate area for subsequent decontamination. Drums/containers must be decontaminated in properly ventilated areas by personnel protected from the inhalation of isocyanate vapors. Spray or pour 1 to 5 gallons of decontamination solution into the drum making sure the walls are well rinsed. Let the drum/container soak unsealed for 48 hours. Pour out the decontamination solution and triple rise the empty container. Puncture or otherwise destroy the rinsed container before disposal. **Do not heat or cut empty containers with electric or gas torch.**
7. Handling and Storage

**Storage:** When stored between 60°F and 85°F (15°C and 30°C) in sealed containers, typical shelf life is 6 months or more from the date of manufacture. Consult technical data sheet for shelf life requirements affecting performance quality. Should freezing occur, the material must be thawed thoroughly and mixed until uniform. Opened containers must be handled properly to prevent moisture contamination.

**Handling:** Heating: Use personal protective equipment when transferring material to or from drums, totes or other containers. Safety glasses and gloves are the minimum protection. Additional precautions must be used when splash hazards are present. The reaction of polyols and isocyanates generate heat. Contact of the reacting materials with skin or eyes can cause severe burns and may be difficult to remove from the affected areas. Immediately wash affected areas with plenty of water and seek medical attention. In addition, such contact increases the risk of exposure to isocyanate vapors. Do not smoke or use naked lights, open flames, space heaters or other ignition sources near pouring or frothing operations.

8. Exposure Controls / Personal Protection

**Exposure:** MDI contains reactive isocyanate groups. Use with adequate ventilation to keep airborne isocyanate level below TLV or 0.005 ppm TWA (ACGIH) and PEL 0.02 ppm ceiling (OSHA). These control limits do not apply to previously sensitized individuals or to individuals with existing respiratory disease, such as bronchitis, emphysema or asthma. Respiratory protection may be needed where material is heated, sprayed or used in confined space, or if TLV is exceeded. Never try to detect MDI vapor by odor.

*Persons with known respiratory or allergic problems must not be exposed to this product.*

**Respiratory Protection:** A supplied air, full face piece, positive pressure or continuous flow respirator or a supplied air hood is required when airborne concentrations are unknown or exceed threshold values. A positive pressure self-contained breathing apparatus can be used in emergencies or other unusual situations. All equipment must be NIOSH/MSHA approved and maintained. Air purifying (cartridge type) respirators are not approved for protections against isocyanates.

**Ventilation:** MDI has a very low vapor pressure at room temperature. General/local ventilation typically controls exposure levels very adequately. More aggressive engineering controls or personal protective equipment may be required in some applications such as heating. Monitoring is required to determine engineering controls.

**Eye Protection:** Chemical splash goggles or safety glasses or full face shield must be used consistent with splash hazard present. If vapor exposure causes eye discomfort, use a full face piece respirator or air supplied hood.

**Protective Clothing:** Wear clothing and gloves impervious to MDI under conditions of use. Materials may include butyl rubber, nitrile rubber, neoprene and Saranex coated Tyvek. **Protective Gloves:** Rubber or polyethylene.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>VP</td>
<td>&lt; 10 - 5 (NW HG)</td>
</tr>
<tr>
<td>VD</td>
<td>1.5 (MDI) AIR = I</td>
</tr>
<tr>
<td>Color</td>
<td>Dark brown</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild.</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Resin reacts slowly to liberate CO2 gas</td>
</tr>
<tr>
<td>Flammable Limits</td>
<td>LEL (%) N.D. UEL – (%) N.D.</td>
</tr>
<tr>
<td>Density</td>
<td>10.31 LB/GAL</td>
</tr>
<tr>
<td>% Volatile by wt</td>
<td>ND</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>406 °F (5 mm Hg)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>398 °F (method= PMCC)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Slower than ethyl ether</td>
</tr>
</tbody>
</table>

10. Stability and Reactivity

**Stability:** Polyisocyanates are highly reactive chemicals and should be handled and stored in a way to avoid exposure to many common substances, including water and moisture. Material is stable when stored in sealed containers under normal conditions.

**Reactivity:** Reacts with water, acids, bases, alcohols, metal compounds. The reaction with water is very slow under 120°F (50°C), but is accelerated at higher temperatures and in the presence of alkalis, tertiary amines and metal compounds. Some reactions can be vigorous or even violent.

**Hazardous Polymerization:** May occur with incompatible reactants especially strong bases, water or temperatures over 320°F (160°C). Possible evolution of carbon dioxide gas from overheating or exposure to contaminants may rupture closed containers.
11. Toxicological Information

Toxicological Data: This material is designed and intended to be pumped, not sprayed. MDI becomes more hazardous when atomized (sprayed). Harmful if inhaled. Toxic fumes are released in fire situations.

Exposure: MDI contains reactive isocyanate groups. Use with adequate ventilation to keep airborne isocyanate level below TLV or 0.005 ppm TWA (ACGIH) and PEL 0.02 ppm ceiling (OSHA). These control limits do not apply to previously sensitized individuals or to individuals with existing respiratory disease, such as bronchitis, emphysema or asthma. Respiratory protection may be needed where material is heated, sprayed or used in confined space, or if TLV is exceeded. Never try to detect MDI vapor by odor. Persons with known respiratory or allergic problems must not be exposed to this product.

Routes of Entry: Inhalation, skin contact, eye contact, ingestion.

Carcinogenic Categories:
NTP: Not classified as a carcinogen
IARC: Not classified as a carcinogen
OSHA: Not classified as a carcinogen

12. Ecological Information

Comments: No information.

13. Disposal Considerations

Disposal: Any disposal practice must be in compliance with all federal, state and local laws and regulations. Chemical additions, processing, storage, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate. Waste characterization and disposal compliance is the responsibility solely of the party generating the waste or deciding to discard or dispose of the material.

Refer to RCRA 4 CFR 261 and/or any other appropriate federal, state or local requirements for proper classification information.

Container Disposal: Drums/containers must be thoroughly drained to process or storage vessels before removal to an appropriate area for subsequent decontamination. Drums/containers must be decontaminated in properly ventilated areas by personnel protected from the inhalation of isocyanate vapors. Spray or pour 1 to 5 gallons of decontamination solution into the drum making sure the walls are well rinsed. Let the drum/container soak unsealed for 48 hours. Pour out the decontamination solution and triple rinse the empty container. Puncture or otherwise destroy the rinsed container before disposal. Do not heat or cut empty containers with electric or gas torch.

RCRA/EPA Waste Information: The generation of waste should be avoided or minimized whenever possible. Chemical waste, even small quantities, should never be poured down drainages, sewers or waterways.

14. Transport Information

DOT (Domestic surface): Shipping name: Compond resin. Not regulated (Class 55)

IMO (Ocean): Not regulated.

ICAO (AIR): Not regulated.
15. Regulatory Information

OSHA Status: This product is hazardous under the criteria of the Federal OSHA Hazard Communications Standard 29 CFR 1910.1200.

TSCA Status: On the TSCA inventory

CERCLA Reportable Quantity: 4,4, Diphenylmethane Diisocyanate = 5,000 lbs

SARA Title III:
Section 311/312 Hazard Categories: None
Section 313 Toxic Chemicals: Immediate Health Hazard, Delayed Health Hazard, Reactive Hazard

RCRA Status: MDI is not a hazardous waste. Under RCRA, it is the responsibility of the product user to determine at the time of disposal whether a material containing the product or derived from the product should be classified as a hazardous waste (40 CFR 261.20-24)

16. Other Information

This material is designed and intended to be pumped, not sprayed. MDI becomes more hazardous when atomized(sprayed). The following data is derived from tests performed when the material is sprayed and should be considered but may not apply to pumping operations as recommended by the manufacturer. Harmful if inhaled. Toxic fumes are released in fire situations.

NFPA Ratings:  
\[ \begin{array}{ccc} 
3 & 1 & 1 
\end{array} \]

HMIS Ratings:  
\[ \begin{array}{ccc} 
3 & 1 & 1 
\end{array} \]

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